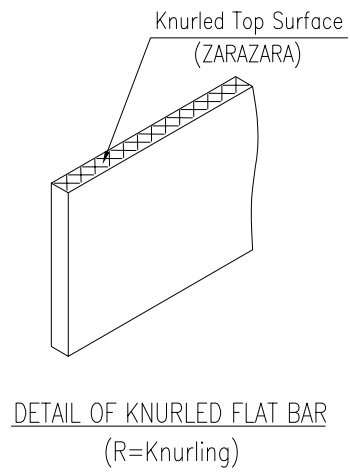
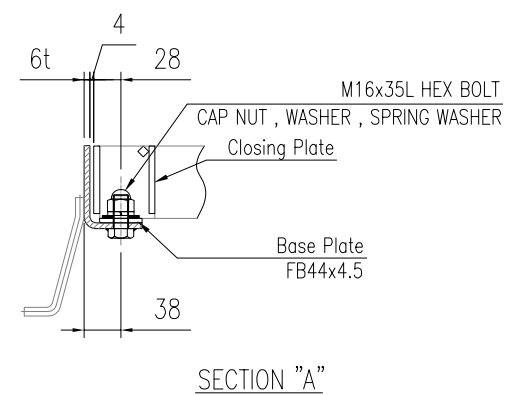


DETAIL GRATING FOR GUTTER SPAN 700 MM.
(Q'TY 1 SET.)



DETAIL OF KNURLED FLAT BAR
(R=Knurling)



SECTION "A"

- NOTE**
- TYPE OF GRATING : RFB70x6 BBP=35.3 , TB6x6 TBP=100
END PLATE : FB65x6
 - TYPE OF FRAME : PL-81x60x6t (Bending Type)
 - SURFACE FINISHING GRATING : HOT DIP GALVANIZED ASTM (A123)
 - SURFACE FINISHING FRAME : HOT DIP GALVANIZED ASTM (A123)
 - DESIGN CONDITION LOAD : HEAVY DUTY T-14 (Parallel to main structure)
Impact coefficient = 0.4

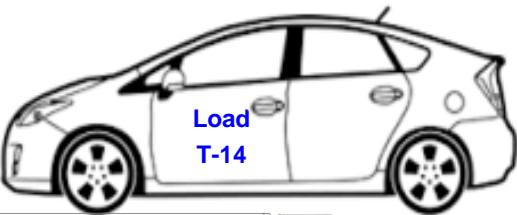
PROJECT TITLE		Typical_Drawing					
CHECKED BY	CHATCHAI	DETAIL GRATING FOR GUTTER				1	
DRAWN BY	THITIKORN.P	Span = 700				2	1
DATE DRAWN	23/04/2020	DDR NO.	DDR20176	JOB NO.	-	DWG.NO.	DW20176F06
REV.	REV.DATE	DESCRIPTION					
1	05/05/2020	Add Page 1/2					
SCALE	NTS						

Grating, Strength calculation

1. Design Condition

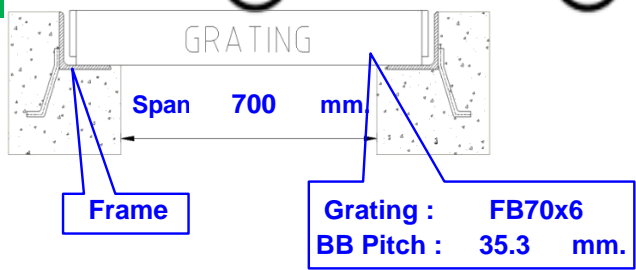
Load **T-14**
 Load on one rear wheel P = 56 kN.
 Contact area a x b = 20 cm. x 50 cm.
Vehicle direction **Parallel to main structure**
 Impact coefficient i = 0.4
Span **L = 70 cm. (L' = 70 cm.)**
 Allowable stress $\sigma_a = 18 \text{ kN/cm}^2$ **18**
 Allowable bending $\delta/L = 1 / 300$

← *Input*



2. Grating, Cressection performance

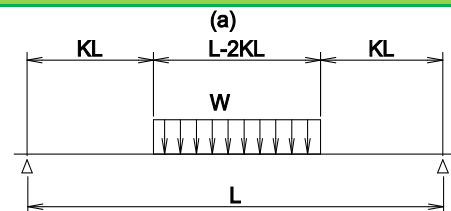
Main structure **FB70x6**
Pitch (p) = **3.53 cm.**
 Cross-sectional performance, others
 • Geometrical moment of iner $I = 17.15 \text{ cm}^4/\text{piece}$
 • Section modulus $Z = 4.9 \text{ cm}^3/\text{piece}$
 • Young's modulus $E = 20000 \text{ kN/cm}^2$



3. Load, Bending moment

3.1 Loading form

$$K = \frac{L - a}{2L} = \frac{70 - 20}{2 \times 70} = 0.357$$



3.2 Load (per unit area : kN/cm2)

$$w = \frac{P(1+i)}{a b} = \frac{56 \times (1 + 0.4)}{20 \times 50} = 0.0784$$

3.3 Load (main structure per one : kN)

$$W = w p (L - 2 K L) = 0.0784 \times 3.53 \times (70 - 2 \times 0.357 \times 70) = 5.5$$

3.4 Bending moment (: kN · cm)

$$M = \frac{W (L + 2 K L)}{8} = \frac{5.5 \times (70 + 2 \times 0.357 \times 70)}{8} = 83$$

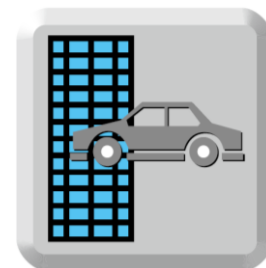
4. Stress

$$\sigma = \frac{M}{Z} = \frac{83}{4.9} = 16.96 \text{ kN/cm}^2 \leq \sigma_a \text{ kN/cm}^2 \quad \text{O.K.}$$

5. Bending (Deflection)

$$\delta = \frac{W L^3 (1 + 2 K) (5 - 4 K^2)}{384 E I} = \frac{5.5 \times 70^3 \times (1 + 2 \times 0.357) \times (5 - 4 \times 0.357^2)}{384 \times 20000 \times 17.15} = 0.1110 \text{ cm.}$$

$$\delta/L = 1 / 631 \leq 1 / 300 \quad \text{O.K.}$$



Parallel to main structure